

HARLEY DAVIDSON®

FORGED HIGH PERFORMANCE PISTONS FOR

2012 2013









We are the innovative specialists for high performance pistons. Our products are to be found in engines operating at the highest levels of motor sport, in competition and, of course, in everyday use – in fact, anywhere where longevity and operational noise are important factors.

Wössner pistons are the source of the superior power behind the success of well known motor sport teams at national and inter-national race meets.



The high quality of Wössner forged high performance pistons starts with our employees who have a passion for all forms of motorsports racing from Formula 1 down to Karting and everything in between. Wössner works with customers at the highest level of motorsports racing as well as OEM suppliers.

With Wössner's commitment to quality, we have invested heavily and have acquired our own forging company (Forging Group Monale) two years ago which is EN ISO 9001:2008 certified company located in Italy. With FGM being a premier forging manufacture, they are selected by many large OEM companies seeking quality forged parts from as small as a few grams up to several pounds.

Wossner is now in complete control from the very start of the material sourcing right through the manufacturing process, this gives Wössner a competitive advantage over most competitors and our quality management team assures only the highest quality components will leave from our facilities.

Wössner - the driving force!

# FORGED WÖSSNER PISTON KITS FOR HARLEY DAVIDSON®

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#### 883 Evo Sportster to 1200cc & Overbore to 1200cc (73 cu. in.) 1986-2011

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression	ratio: 9:1 Rev	erse Dome		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8536DA-2	1204cc	3.502"	3.812"	Std.	890XSY	CW20	WP021
K8536D025-2	1209cc	3.512"	3.812"	+0.010"	892XSY	CW20	WP021
K8536D050-2	1217cc	3.522"	3.812"	+0.020"	895XSY	CW20	WP021
K8536D100-2	1231cc	3.541"	3.812"	+0.039"	900XSY	CW20	WP021

### 1200 Evo Sportster (73 cu. in.) 1988-2003 & 1100 Evo Sportster 1986-1987

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression	n ratio: 9:5:1 D	omed		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8618DA-2	1204cc	3.501"	3.812"	Std.	890XSY	CW20	WP021
K8618D025-2	1209cc	3.511"	3.812"	+0.010"	892XSY	CW20	WP021
K8618D050-2	1217cc	3.521"	3.812"	+0.020"	895XSY	CW20	WP021
K8618D075-2	1223cc	3.531"	3.812"	+0.030"	897XSY	CW20	WP021
K8618D100-2	1231cc	3.540"	3.812"	+0.039"	900XSY	CW20	WP021

All EVO Sportster & Buell models with stock 1200 heads



# 1200 Sportster Big Bore 3 13/16" (88 cu. in.) 2004-2007

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ra	tio: 10.5:1 Don		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8619DA-2	1200cc	3.501"	3.813"	Std.	890XSY	CW20	WP021
K8619D025-2	1207cc	3.511"	3.813"	+0.010"	892XSY	CW20	WP021
K8619D050-2	1214cc	3.521"	3.813"	+0.020"	895XSY	CW20	WP021

## 1200 Big Bore 3 13/16" (88 cu. in.) Stroke 3.812"

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression	n ratio: 10.5:1	Reverse Dor		6			
Piston Kit Part No.	Displ.	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8620DA-2	143 <mark>0cc</mark>	3.816"	3.813"	Std.	970XSY	CW20	WP021

Cases must be bored to accept big borge cylinders
Must use aftermarket Big Bore cylinders



### 1340 Evo Big Twin (80 cu. in.) 1984-1999 Stroke: 4.250"

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression I	ratio: 9.5:1 Do	med		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8542DA-2	1340cc	3.498"	4.250"	Std.	088.91TS	CW20	WP021
K8542D020-2	1342cc	3.505"	4.250"	+0.003"	089.00TS	CW20	WP021
K8542D070-2	1351cc	3.525"	4.250"	+0.023"	089.50TS	CW20	WP021
K8542D090-2	1361cc	3.534"	4.250"	+0.032"	089.67TS	CW20	WP021
K8542D120-2	1372cc	3.546"	4.250"	+0.044"	090.00TS	CW20	WP021

### 1340 Big Bore Stroker Kit 1984-1999 Stroker: 4 5/8"

Compression ra	tio: 9.5:1 Flat t		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8621DA-2	1664cc	3.738"	4.625"。	Std.	950XSY	CW20	WP021



#### 1340 EVO 3 5/8" Big Bore (80 cu. in.) 1984-1999

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

#### Cases must be bored!

Compression ra	tio: 9.5:1 Dome		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8850DA-2	1563cc	3.625"	4.625"	Std.	920XSY	CW20	WP021

Must use aftermarket engine case on 1990-1995 models only





### 93.4 cu. in. Big Bore Kit 1340 Evo 3 3/4 1984-1999 Stock Stroke

Cases must be bored!

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ra	tio: 9.5:1 Flat 1		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8533DA-2	1530cc	3.738"	4.250"	Std.	950XSY	CW20	WP021

Must use aftermarket engine case

### Buell XB9R Firebolt & XB9S Lightning

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ra	tio: 10:1 Dome		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8623DA-2	985cc	3.501"	3.125"	Std.	890XSY	CW20	WP021
K8623D025-2	990cc	3.511"	3.125"	+0.009"	892XSY	CW20	WP021
K8623D050-2	996cc	3.521"	3.125"	+0.019"	895XSY	CW20	WP021



#### **Buell XB9R Firebolt & XB9S Lightning**

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ra	atio: 12.3:1 Don		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8624DA-2	1170cc	3.817"	3.512"	Std.	970XSY	CW20	WP021

1200 Buell & XB12R Firebolt 2004-2009 & XB12S Lightning Big Bore 2004-2009 Race only Stroke 3.812"

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ratio: 14:1 Domed

Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8628DA-2	1430cc	3.816"	3.812"	Std.	970XSY	CW20	WP021



### 73 cu. In. 1200cc Buell Big S1 White Lightning 1996-1998 S3/S3 T Thunderbolt 1997-2002

#### No cylinder head modification required

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression	ratio: 10:1 Do	omed		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8625DA-2	1204cc	3.501"	3.812"	Std.	890XSY	CW20	WP021
K8625D025-2	1209cc	3.511"	3.812"	+0.013"	892XSY	CW20	WP021
K8625D050-2	1217cc	3.521"	3.812"	+0.023"	895XSY	CW20	WP021
K8625D075-2	1223cc	3.531"	3.812"	+0.033"	897XSY	CW20	WP021
K8625D100-2	1231cc	3.541"	3.812"	+0.043"	900XSY	CW20	WP021

1200 Buell XB12 R Firebolt 2004-2007 XB12S Lightning 2004-2007 Race only 73 cu. In. 1200cc Buell Stroke 3.812"

Compression	ratio: 12:1 Do	omed		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8626DA-2	1204cc	3.501"	3.812"	Std.	890XSY	CW20	WP021
K8626D025-2	1209cc	3.511"	3.812"	+0.013"	892XSY	CW20	WP021
K8626D050-2	1217cc	3.521"	3.812"	+0.023"	895XSY	CW20	WP021



88 cu. in. 1200CC Buell Big Bore Kit XB12R Firebolt 2004-2007 XB12S Lightning 2004-2007 Stroke 3.812"

Cases must be bored!

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8629DA-2	1430cc	3.818"	3.812"	Std.	970XSY	CW20	WP021

Must use aftermarket Big Bore cylinders

#### Twin Cam 88" (88 cu. in.) 1999-2006

Includes: Forged high performance pistons (skirt coated)

 $rings,\,clips,\,pins$ 

Compression	n ratio: 8.5:1 Fl	at Top		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8594D025-2	1453cc	3.758"	4.000"	+0.010"	955XSY	CW23x1.6	WP056
K8594D075-2	1468cc	3.778"	4.000"	+0.030"	960XSY	CW23x1.6	WP056
K8594D125-2	1483cc	3.797"	4.000"	+0.049"	965XSY	CW23x1.6	WP056
K8594D175-2	1499cc	3.817"	4.000"	+0.069"	970XSY	CW23x1.6	WP056
K8594D225-2	1514cc	3.837"	4.000"	+0.089"	975XSY	CW23x1.6	WP056
K8594D275-2	1530cc	3.856"	4.000"	+0.108"	980XSY	CW23x1.6	WP056
K8594D375-2	1561cc	3.896"	4.000"	+0.148"	990XSY	CW23x1.6	WP056
K8594D425-2	1577cc	3.915"	4.000"	+0.167"	995XSY	CW23x1.6	WP056
K8594D475-2	1593cc	3.935"	4.000"	+0.187"	1000XSY	CW23x1.6	WP056



### Twin Cam 88" (88 cu. in.) 1999-2006

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression	n ratio: 10:1 Do	med		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8595D025-2	1453cc	3.758"	4.000"	+0.010"	955XSY	CW23x1.6	WP056
K8595D075-2	1468cc	3.778"	4.000"	+0.030"	960XSY	CW23x1.6	WP056
K8595D125-2	1483cc	3.797"	4.000"	+0.049"	965XSY	CW23x1.6	WP056
K8595D175-2	1499cc	3.817"	4.000"	+0.069"	970XSY	CW23x1.6	WP056
K8595D225-2	1514cc	3.837"	4.000"	+0.089"	975XSY	CW23x1.6	WP056
K8595D275-2	1530cc	3.856"	4.000"	+0.108"	980XSY	CW23x1.6	WP056
K8595D375-2	1561cc	3.896"	4.000"	+0.148"	990XSY	CW23x1.6	WP056
K8595D425-2	1577cc	3.915"	4.000"	+0.167"	995XSY	CW23x1.6	WP056
K8595D475-2	1593cc	3.935"	4.000"	+0.187"	1000XSY	CW23x1.6	WP056

### Twin Cam 88" Big Bore (100 cu. in.) 1999-2012 W|4" Stroke Crank

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ratio: 10:1 Domed						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8634DA-2	1650cc	3.997"	4.000"	Std.	1016XSU	CW23x1.6	WP056

Crankcase boring required



# Twin Cam 88" Big Bore (110 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ratio: 10:1 Domed						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8845DA-2	1802cc	3.997"	° 4.000"	Std.	1016XSU	CW23X1.6	WP056

# Twin Cam 88" Big Bore (117 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8851DA-2	1917cc	4.122"	4.000"	Std.	104.75TS	CW23X1.6	WP056

# Twin Cam 88" Big Bore (103 cu. in.) 1999-2012

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8855D015-2	1691cc	3.872"	4.000"	+0.005"	098.40TS	CW23X1.6	WP056
K8855D040-2	1700cc	3.882"	4.000"	+0.015"	098.65TS	CW23X1.6	WP056



# Twin Cam 88" Big Bore (103 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression r	atio: 10:1 Do	med		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8856D015-2	1691cc	3.872"	4.000"	+0.005"	098.40TS	CW23X1.6	WP056
K8856D040-2	1700cc	3.882"	4.000"	+0.015"	098.65TS	CW23X1.6	WP056

# Twin Cam 88" Big Bore (103 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8857D015-2	1691cc	3.872"	4.000"	+0.005"	098.40TS	CW23X1.6	WP056
K8857D025-2	1695cc	3.877"	4.000"	+0.010"	098.55TS	CW23X1.6	WP056
K8857D040-2	1700cc	3.882"	4.000"	+0.015"	098.65TS	CW23X1.6	WP056

#### Twin Cam Big Bore (106 cu. in.) 1999-2012

Compression ratio: 10:1 Domed						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8858DA-2	1748cc	3.934"	4.000"	Std.	1000XSY	CW23X1.6	WP056



#### Twin Cam Big Bore (107 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8848DA635-2	1752cc	4.122"	4.000"	Std.	104.65TS	CW23X1.6	WP056

# Twin Cam Big Bore (100 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8847DA-2	1650cc	3.997"	4.000"	Std.	1016XSU	CW23X1.6	WP056

#### Twin Cam Big Bore (97 cu. in.) 1999-2012

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8848DA160-2	1650cc	3.934"	4.000"	Std.	1000XSY	CW23X1.6	WP056



### Twin Cam Big Bore (95 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ra		0					
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8849DA-2	1550cc	3.872"	4.000"	Std.	098.40TS	CW23X1.6	WP056

#### Twin Cam Big Bore (113 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

	Compression ra	tio: 10:1 Dome		0				
۰	Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
	K8852DA-2	1880cc	4.247"	4.000"	Std.	107.95TS	CW23X1.6	WP056

#### Twin Cam Big Bore (124 cu. in.) 1999-2012

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ra	0			0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8858DA800-2	2035cc	4.247"	4.000"	Std.	107.95TS	CW23X1.6	WP056



### 1340 Shovelhead (80 cu. in.) 1978-1984

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression ratio: 9.5:1 Domed				•		0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8841DA-2	1340cc	3.497"	4.250"	Std.	088.91TS	CW20	WP093
K8841D025-2	1345cc	3.507"	4.250"	+0.010"	089.15TS	CW20	WP093

#### **Compression ratio: 7:1 Domed**

K8843DA-2	1340cc	3.498"	4.250"	Std.	088.91TS	CW20	WP093
K8843D025-2	1345cc	3.507" :	4.250"	+0.010"	089.15TS	CW20	WP093
K8843D050-2	1353cc	3.517"	4.250"	+0.020"	089.40TS	CW20	WP093
K8843D075-2	1361cc	3.527" .	4.250"	+0.030"	089.65TS	CW20	WP093
K8843D100-2	1367cc	3.537"	4.250"	+0.040"	089.90TS	CW20	WP093

#### Compression ratio: 8.5:1 Domed

K8844DA-2	1340cc	3.497"	4.250"	Std.	088.91TS	CW20	WP093
K8844D050-2	1353cc	3.517"	4.250"	+0.020"	089.40TS	CW20	WP093
K8844D075-2	1361cc	3.527"	4.250"	+0.030"	089.65TS	CW20	WP093



#### 1200 (74 cu. in.) FL-FLH Panhead 1948-1965 & Shovelhead 1966-1977

Includes: Forged high performance pistons (skirt coated) rings, clips, pins

Compression	ratio: 8.5:1 D	omed		0			
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8854D015-2	1211cc	3.444"	3.968"	+0.007"	875XSK	CW20	WP093
K8854D070-2	1225cc	3.464"	3.968"	+0.027"	880XSK	CW20	WP093
K8854D095-2	1232cc	3.474"	3.968"	+0.037"	882XSK	CW20	WP093
K8854D120-2	1239cc	3.484"	3.968"	+0.047"	885XSK	CW20	WP093
K8854D145-2	1246cc	3.494"	3.968"	+0.057"	887XSK	CW20	WP093
K8854D215-2	1267cc	3.521"	3.968"	+0.084"	895XSK	CW20	WP093

# 1200 (74 cu. in.) FL-FLH Panhead 1948-1965 & Shovelhead 1966-1977

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression r	atio: 8.5:1 Dom		0				
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8688DA-2	1200cc	3.437"	3.968"	Std.	875XSY	CW20	WP093
K8688D020-2	1213cc	3.444"	3.968"	+0.007"	087.65TS	CW20	WP093
K8688D070-2	1220cc	3.464"	3.968"	+0.027"	880XSY	CW20	WP093
K8688D120-2	1234cc	3.484"	3.968"	+0.047"	885XSY	CW20	WP093

#### Shovelhead only

K8688D170-2	1249cc	3.503"	3.968" .	+0.066"	890XSY	CW20	WP093
K8688D220-2	1263cc	3.523"	3.968"	+0.086"	895XSY	CW20	WP093



#### Revtech 100"

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ratio: Reverse Dome						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8685DA-2RED	1633cc	3.812"	4.375"	Std.	970XSK	CW20	WP021
K8685DA-2BLUE	1638cc	3.816"	4.375"	+0.006"	970XSK	CW20	WP021
K8685DA-2YELLOW	1648cc	3.822"	4.375"	+0.017"	970XSK	CW20	WP021

#### Revtech 110"

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ratio: Flat Top						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8684DA-2RED	1798cc	3.996"	4.375"	Std.	1016XSU	CW20	WP021
K8684DA-2BLUE	1798cc	3.997"	4.375"	+0.009"	1016XSU	CW20	WP021
K8684DA-2YELLOW	1798cc	4.010"	4.375"	+0.017"	1016XSU	CW20	WP021



# XR750 2-Ring Version all

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ratio: 12.5:1 Domed						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8680DA-2	977cc	3.156"	3.812"	Std.	802XDS	CW20	WP021

# XR750 3-Ring Version all

Includes: Forged high performance pistons (skirt coated)

rings, clips, pins

Compression ratio: 12.5:1 Domed						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8681DA-2	980cc	3.159"	3.812"	Std.	802XDS	CW20	WP021

### 80cu. In 1320cc Big Bore Kit Screaming Eagle V-Rod 1250cc 2006 VRSCX V-Rod 1250cc 2007 2008 + V-Rod Models 1250cc

Compression ratio: 12:1 Reverse Dome						0	
Piston Kit Part No.	Displ. (cc)	Piston Size (inch)	Stroke	Over- sizes (inch)	Ring Set Part No.	Clip Part No.	Pin Part No.
K8698DA-2	1320cc	4.250"	2.835"	Std.	108.00TS	CW22	WP009



### **RINGLIST**



Material Top Ring: Steel Second Ring: Cast Oil Ring: -

		•		
Part No.	ø (inch)	Top Ring (inch)	Second Ring (inch)	Oil Ring (inch)
802XDS	3.159	0.039	0.047	0.079
890XSY	3.504	0.039	0.047	0.098
892XSY	3.514	0.039	0.047	0.098
895XSY	3.524	0.039	0.047	0.098
897XSY	3.533	0.039	0.047	0.098
900XSY	3.543	0.039	0.047	0.098
950XSY	3.740	0.039	0.047	0.098
955XSY	3.760	0.039	0.047	0.098
960XSY	3.780	0.039	0.047	0.098
965XSY	3.799	0.039	0.047	0.098
970XSY	3.819	0.039	0.047	0.098
975XSY	3.839	0.039	0.047	0.098
980XSY	3.858	0.039	0.047	0.098
990XSY	3.898	0.039	0.047	0.098
995XSY	3.919	0.039	0.047	0.098
1000XSY	3.937	0.039	0.047	0.098
1016XSU	4.000	0.047	0.059	0.098

#### Recommendation for the installation of piston ring sets

The rings are installed with suitable piston ring pliers, starting with the lowest ring. Excessive opening of the rings is to be avoided, since this could lead to deformation of the rings. If the rings are deformed, they are no longer able to provide a perfect seal.

#### It is of vital importance that the mark be observed.

Rings that have the mark (TE/diameter) are to be fitted with the marking facing upwards towards the piston crown. Special care is needed for the installation of steel rail rings. After the spring has been loaded, the rails are to be mounted so that rail end gaps point towards the pin hole. When the upper rail is being installed, the ends of the spring must be held together so as to prevent overlapping. After this, the lower rail is to be installed. In the case of pistons with rotation prevention in the ring grooves, care must be taken to ensure that the ring gaps are positioned alongside the securing pins.

After the rings have been installed, the ring end gaps are to be spread evenly around the circumference (for example at 120 degreece intervals for a 3-ring piston).

Ring end gap: from 80.00 mm (3.150") up to 101.60 mm (4.000") 0,30 mm - 0,50 mm (0.012" - 0.020")



## PINLIST



Part No.	Dimensions	Тур	Weight
WP091	12x8x37,5	S	18 gr
WP058	14x10x38,5	T	21 gr
WP025	14x9x45	S	31 gr
WP032	15x10x45L	Т	33 gr
WP011	15x9x45H	S	38 gr
WP036	16x10x45	T	41 gr
WP041	16x10,5x51	Т	42 gr
WP059	16x10x45	СТ	44 gr
WP087	16x10x37	СТ	33 gr
WP027	16x11x56	Т	46 gr
WP089	17x10x58	CT	63 gr
WP090	17x10x51	CT	55 gr
WP045	17x11x61	CS	63 gr
WP053	18x10x51H	СТ	68 gr
WP953	18x10x51H	CT/DLC	68 gr
WP054	18x11x45	СТ	54 gr
WP049	18x12x45	СТ	46 gr
WP099	18x9,0x51	СТ	68 gr
WP031	18x11x51	СТ	58 gr
WP039	18x12x56H	T	59 gr
WP042	18x12x62,8	T	71 gr
WP040	18x13x53	T	47 gr
WP033	18x13x56L	Т	49 gr
WP096	19,46x12x51	СТ	66 gr
WP035	19,46x12x61	СТ	80 gr
WP037	19x10x51H	СТ	75 gr
WP028	19x12x46	СТ	56 gr
WP018	19x12x48	СТ	58 gr
WP050	19x12x51	СТ	62 gr
WP026	19x12x55,5	СТ	68 gr
WP044	19x13x56,4	T	62 gr
WP019	19x13x61	S	73 gr

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Part No.	Dimensions	Тур	Weight
WP052	20x12x55	СТ	76 gr
WP029	20x13x46	СТ	58 gr
WP038	20x13x51	СТ	66 gr
WP061	20x11x61	СТ	105 gr
WP020	20,12x12x51	СТ	73 gr
WP093	0,792x13x72	CS	104 gr
WP021	20,12x12x56	СТ	82 gr
WP095	20,63x13x55	СТ	79 gr
WP013	21x13,5x46	СТ	73 gr
WP051	21x13,5x51	СТ	75 gr
WP092	21x12x61	CS	111 gr
WP034	21x13x55,5	СТ	86 gr
WP055	22x14x46	СТ	69 gr
WP009	22x14x51	СТ	76 gr
WP097	22x12x46	CS	96 gr
WP098	22x13x51	СТ	99 gr
WP062	22x12x61	СТ	-
WP017	22x14x56	СТ	87 gr
WP046	22x14x63	СТ	98 gr
WP008	23x13x50,5	СТ	98 gr
WP094	23x13x61	СТ	126 gr
WP047	23x13x50,5	CS	112 gr
WP024	23x15x55,5	СТ	95 gr
WP060	23,5x15,9x51	СТ	86 gr
WP056	23,546x15,9x56	СТ	96 gr
WP023	24x16x51	СТ	92 gr
WP057	24x17x56	СТ	90 gr
WP022	24x16x63,5	СТ	121 gr

 ${\bf S} = {\bf Cylindrical\ drilling}$ 

T = Conical drillingC = chromium plated and only for 4-stroke engines.



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Wössner GmbH Im Wörth 21 D-79576 Weil am Rhein/Märkt Tel. +49 (0) 7621 95 66 49-0 Fax +49 (0) 7621 95 66 49-25 info@woessner-kolben.de www.woessner-kolben.de