



SNOWMOBILE CATALOG 2012



Model	SLEEVE	WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	ARCTIC CAT (SUZUKI)
		Piston	Kit	mm	Size			
ARCTIC CAT								
250 Sno-Pro 1979-81	Liquid Cooled	249cc Twin	AC	FL-1139				
		54mm 2.126"						
340 Jag, Lynx, Puma, Cheetah, Bearcat, Panther (AG-34)	Fan Cooled	339cc Twin	AC	FL-1112			C1003	6206C3 (MAG & PTO)
		60mm 2.362"						
Z 370 1999-07	Fan Cooled	367cc Twin	AC	FL-1245	2454M06000	SK1386	60.00	Std.
Z 370ES 2000-03		60mm 2.362"						
Z 370LX 2004-07								
Panther 370 2001, 2004-08								
440 El Tigre 4000	Fan Cooled	431cc Twin	AC	FL-1138	2300M06500		65.00	Std. 7001DA
		65mm 2.559"						
Trail Cat 4000 1980	Fan Cooled	431cc Twin	AC	FL-1120				C1005
440 Panther (AK-44) 1980-81, 1989-02		65mm 2.559"						
440 Bearcat 1996-2000								
440 Jag, SuperJag, AFS 1987-99								
Z 440 1995-98								
Z 440 1999-02	Fan Cooled	431cc Twin	AC	FL-1246				C1005
Z 440ES 2000-02		65mm 2.559"						
Z 440ESR 2003								
Z 440LX 2004-06								
El Tigre 5000 1985-88	Liquid Cooled	436cc Twin	AC	FL-1096	2268M06800	SK1000	68.00	Std. 7002DA
Pantera 440 1985-88		68mm 2.677"						W5092
Pantera 440 (AJ-44) 1990-93	Liq. Cooled	436cc Twin	AC	FL-1173	2332M06800	SK1085	68.00	Std.
Prowler 440 (AJ-44) 1990-92		68mm 2.677"						
Prowler 440 Special 1991	Liquid Cooled	436cc Twin	AC	FL-1241				C1019 1991-92
		68mm 2.677"						
Prowler 440 Special 1992-93	Liq. Cooled	436cc Twin	AC	FL-1188				
		68mm 2.677"						
Prowler 440 1993-94	Liquid Cooled	436cc Twin	AC	FL-1195				C1007
		68mm 2.677"						
Cougar 440 (AL-44) 1994	Liquid Cooled	436cc Twin	AC	FL-1173				
		68mm 2.677"						
Jag 440 1996	Liquid Cooled	436cc Twin	AC	FL-1217				
Panther 440 1996-98		68mm 2.677"						
ZL 440 1997-2000	Liquid Cooled	436cc Twin	AC	FL-1217				
		68mm 2.677"						
ZR 440 (AN-49) 1994-95	Liquid Cooled	436cc Twin	AC	FL-1201				C1019
		68mm 2.677"						
ZR 440 1996-98	Liquid Cooled	438cc Twin	AC	FL-1218	2390M06650	SK1260	66.50	Std.
		66.5mm 2.618"						
ZR 440 Snow-Pro 1999 (88B9)	Liquid Cooled	438cc Twin	AC	FL-1270	2418M06650	SK1308	66.50	Std.
		66.5mm 2.618"			'99-01			C1029 1999-01
ZR 440 Snow-Pro 2000-02	Liquid Cooled	438cc Twin	AC	FL-1265	2439M06650	SK1331	66.50	Std.
		66.5mm 2.618"			2002			
ZR 440 Sno Pro 2003-04 (95B1)	Liq. Cooled	438cc Twin	AC	FL-1287				
		66.5mm 2.618"						
ZR 440 Sno Pro 2006 (95B5)	Liq. Cooled	438cc Twin	AC	FL-1305				C1042
	Oval Exhaust	66.5mm 2.618"						
5000 Series 1976-77	Free Air	500cc Twin	AC	FL-1063	2286M07000		70.00	Std.
		70mm 2.755"						
5000 Series 1976-78	Fan Cooled	500cc Twin	AC	FL-1094				
		70mm 2.755"						
5000 Series 1978-80	Free Air (6 Port)	500cc Twin	AC	FL-1095				
		70mm 2.755"						
Cougar 5000 1985	Fan Cooled	500cc Twin	AC	FL-1094				
		70mm 2.755"						
Cougar 5000 1986-90	Fan Cooled	500cc Twin	AC	FL-1159				
Cheetah 5000 1986-90	(6 Port)	70mm 2.755"						
Panther 5000 1986-88	Fan Cooled	500cc Twin	AC	FL-1094				
		70mm 2.755"						



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Metric conversion: 1mm = .03937"

WISECO Piston includes rings and circlips, Kit includes precision matched and balanced pistons, gasket.

Model	ARCTIC CAT	cc/ Cyl. I.D.	★ (SUZUKI)	SLEEVE		WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	ARCTIC CAT (SUZUKI)	
				Piston	Kit	mm	Size	Piston					
6000 Series 440 1978-79	Liquid Cooled	436cc Twin 68mm 2.677"	AC	FL-1096	2268M06800	SK1000	68.00	Std.	7003DA		C1006		
6000 Series 500 1980-81, 1984-86	Liquid Cooled	500cc Twin 70mm 2.755"	AC	FL-1105	2293M07000		70.00	Std.			W5092		
ZR/ZL500, ZR/ZL500 EFI 1998-00		497cc Twin 71mm 2.796"	AC	FL-1234	2393M07100	SK1261	71.00	Std.	7004DA		C1024		
Powder Special 500 1999-2000													
ZR/ZL500, ZR/ZL500 EFI 2001-02		497cc Twin 71mm 2.796"	AC	FL-1247									
Mountaincat 500 2001-02 (88BB)													
(Power Valve Models) Liquid Cooled													
F5 500 Firecat 2003-09	Liquid Cooled	499cc Twin 71mm 2.796"	AC	FL-1272	2438M07100	SK1330	71.00	Std.		1272K	710290 (LAS)		
M5 500 Mountaincat 2005-06													
Crossfire 5 2007-09													
LXR 2007-12													
Sabercat 500 2004-06													
Sno Pro 500 2010-12													
EI Tigre 6000 1986-90	Liquid Cooled	529cc Twin 72mm 2.835"	AC	FL-1146	2314M07200	SK1003	72.00	Std.			C1009		
Cheetah 530 1986-88													
530 EI Tigre EXT 1989	Liquid Cooled	529cc Twin 72mm 2.835"	AC	FL-1168									
530 EI Tigre EXT 1990-91	Liquid Cooled	529cc Twin 72mm 2.835"	AC	FL-1174									
550 EXT Special, Mountain Cat, Cougar, Bearcat 1991-02 (AA-55)	Liquid Cooled	550cc Twin 73.4mm 2.889"	AC	FL-1177	2338M07340	SK1101	73.40	Std.	7005DA	1177K	C1010		
Pantera 550 1993-94, 2002-05													
Panther 1997-01, ZL550, ESR 2000-03													
Big Bore to 580cc		580cc Twin 75.4mm 2.968"	AC	FL-1177B	2348M07540	SK1141	75.40	Std.					
EXT 580Z, Mountain Cat 1993-94	Liquid Cooled	580cc Twin 75.4mm 2.968"	AC	FL-1192	2348M07640	SK1184	76.40	.040			C1014		
EXT 580, Mountain Cat 1995-98	Liquid Cooled	580cc Twin 75.4mm 2.968"	AC	FL-1203									
ZR 580 1994-97	Liquid Cooled (3 Port Exhaust)	580cc Twin 75.4mm 2.968"	AC										
580 Pantera (AA-58) 1995-01		580cc Twin 75.4mm 2.968"	AC	FL-1192									
EXT DLX 1998													
ZL 580 2000	Liquid Cooled	580cc Twin 75.4mm 2.968"	AC										
Z570 2002-07	Fan Cooled	565cc Twin 73.8mm 2.905"	AC	FL-1269									
F570 2008-12, T570 '08-12													
Bearcat 570 2004-12													
Mountaincat 570 2002-04													
Panther 570 2002-07													
ZRT 600 1996-02	Liquid Cooled	594cc Triple 66.5mm 2.618"	AC	FL-1212	2364M06650	SK1189	66.50	Std.	7006DA		C1017		
EXT 600 1997													
Powder Extreme 1997-98													
Triple Touring 1999-01													
Big Bore to 700cc		700cc Triple 72mm 2.834"	AC	FL-1212B	2369M07200	SK1194	72.00	Std.			C1018		
ZR 600 1998-00	Liquid Cooled	599cc Twin 78mm 3.070"	AC	FL-1235	2391M07800	SK1263	78.00	Std.	7007DA		C1025		
Powder Special 600 1998-00					(Not for 2000 Models)								
(88B6) ZL600 1999-00 (Bridged Exhaust)													
Big Bore to 680cc		680cc Twin 83mm 3.268"	AC	FL-1235B	2392M08300	SK1264	83.00	Std.			C1025		
ZL 600, EFI, ESR, SS 2001-03	Liq. Cooled	599cc Twin 78mm 3.070"	AC	FL-1271	2427M07800	SK1316	78.00	Std.	7008DA	1271K	C1025		
ZR600 2001-02													
Mountain Cat 600 EFI 2001-05													
Pantera 600 EFI 2002-05 (88BA)													
Big Bore to 680cc		680cc Twin 83mm 3.268"	AC	FL-1271B	2425M08300	SK1317	83.00	Std.					



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				Piston	Kit	mm	Size	Piston					
CF6 600 Firecat 2004-09 M6 600 Mountincat 2007-11 Crossfire 6 2006-11 LXR 2007-09 Sabercat 600 2004-06 Sno Pro 600 2007-11	Liquid Cooled	599cc Twin 73.8mm 2.906"	AC	FL-1285	2445M07380		73.80	Std.		1285K	710275 (LAS)		
650 Wildcat 1988-90	Liquid Cooled	650cc Twin 78mm 3.070"	AC	FL-1160	2323M07800	SK1054	78.00	Std.			C1011		
<i>Special Heavy O.D. Sleeve</i> O.D. 3.310" Allows bore to 701cc		78mm - 81mm	AC	FL-1160H	2370M08100 <small>(701cc, Must use "H" style sleeve)</small>	SK1195	81.00	.120			C1011		
Wildcat, Mountain Cat 700 1991-96 (AC-70)	Liquid Cooled	700cc Twin 81mm 3.189"	AC	FL-1178	2370M08100 2370M08200	SK1195 SK1196	81.00 82.00	Std. .040			C1011		
<i>Big Bore to 790cc</i>		790cc Twin 86mm 3.386"	AC	FL-1178B	2400M08600	SK1273	86.00	.196					
F7 Firecat EFI 700 2003-06 Sabercat 700 2004-06 M7 Mountincat 700 2005-06 Crossfire 7 2006	Liquid Cooled	698cc Twin 79.7mm 3.138"	AC	FL-1273	2410M07970	SK1328	79.70	Std.	7009DA	1273K	C1040		
ZR 700 1994-96 (AB-70)	Liquid Cooled	700cc Twin 81mm 3.189"	AC	FL-1204	2370M08100 2370M08200	SK1195 SK1196	81.00 82.00	Std. .040	7010DA		C1011		
ZL, ZR 700 1999-2000 Powder Special 700 1999-2000	Liquid Cooled	700cc Twin 81mm 3.189"	AC	FL-1249									
ZRT 800 1995-01 (AA-80) Pantera 800 1998-99	Liquid Cooled	794cc Triple 72mm 2.835"	AC	FL-1205	2361M07200	SK1176	72.00	Std.	7012DA		C1016		
<i>Big Bore to 992cc</i>		992cc Triple 80.5mm 3.169"	AC	FL-1205B	2403M08050 2403M08100	SK1276	80.50 81.00	.334 .354					
ZR800, ZL800 2001-03 Mountain Cat 800 2001-04 Pantera 800 2002-04	Liquid Cooled	785cc Twin 81mm 3.189"	AC	FL-1266	2431M08100	SK1318	81.00	Std.	7011DA		C1035		
<i>Big Bore to 883cc</i>		883cc Twin 86mm 3.385"	AC	FL-1266B	2429M08600	SK1320	86.00	Std.			W5941		
F8, M8 800 H.O. 2007-12 Crossfire 8 2007-11 LXR, Sno Pro 2007-12	Liquid Cooled EFI	794cc Twin 85mm 3.346"	AC	FL-1298	2451M08500 thru 2009 2460M08500 2010-11	SK1374 SK1397	85.00	Std.		1298K (thru '09)	710295 (LAS)		
Thunder Cat 900 1993-97 (AA-90)	Liquid Cooled	895cc Triple 76.5mm 3.012"	AC	FL-1191	2349M07650	SK1143	76.50	Std.			C1015		
<i>Big Bore to 992cc</i>		992cc Triple 80.5mm 3.169"	AC	FL-1191B	2349M08050	SK1185	80.50	.158			C1015		
ZR900 2003-06 Mountain Cat 900 2003-06 King Cat 900 2004-06	Liquid Cooled	862cc Twin 85mm 3.346"	AC	FL-1274	2407M08500	SK1329	85.00	Std.			C1035		
Thunder Cat 1000 1998-02 Thunder Cat Mountain Cat 1998-2000 Mountain Cat 1000 2001-02 Pantera 1000 2000-01	Liquid Cooled	999cc Triple 81mm 3.189"	AC	FL-1236	2394M08100	SK1265	81.00	Std.	7013DA		C1026		
<i>Big Bore to 1098cc</i>		1098cc Triple 85mm 3.347"	AC	FL-1236B	718M08500	SK1266	85.00	.158					
F1000, M1000 2007-11 Crossfire 1000 2007-11 LXR 1000 2007-08 Sno-Pro 1000 2008-11	Liquid Cooled	999cc Twin 90.3mm 3.555"	AC	FL-1299	2450M09030	SK1373	90.30	Std.	7014DA				
ARCTIC CAT FOUR-STROKE				ARCTIC CAT FOUR-STROKE									
T660 2002-07 Panther 660 2006-08 Bearcat 660 2006-08	4-Stroke Liquid Cooled	660cc Triple 68mm 2.677"	RS	FL-1280									
F1100 Jaguar Z1 2007-08 Bearcat Z1 2009-12 LXR, TZ1, Sno Pro 2008-12 M1100 2012	4-Stroke Liquid Cooled	1056cc Twin 98mm 3.858"	AC	FL-1309									

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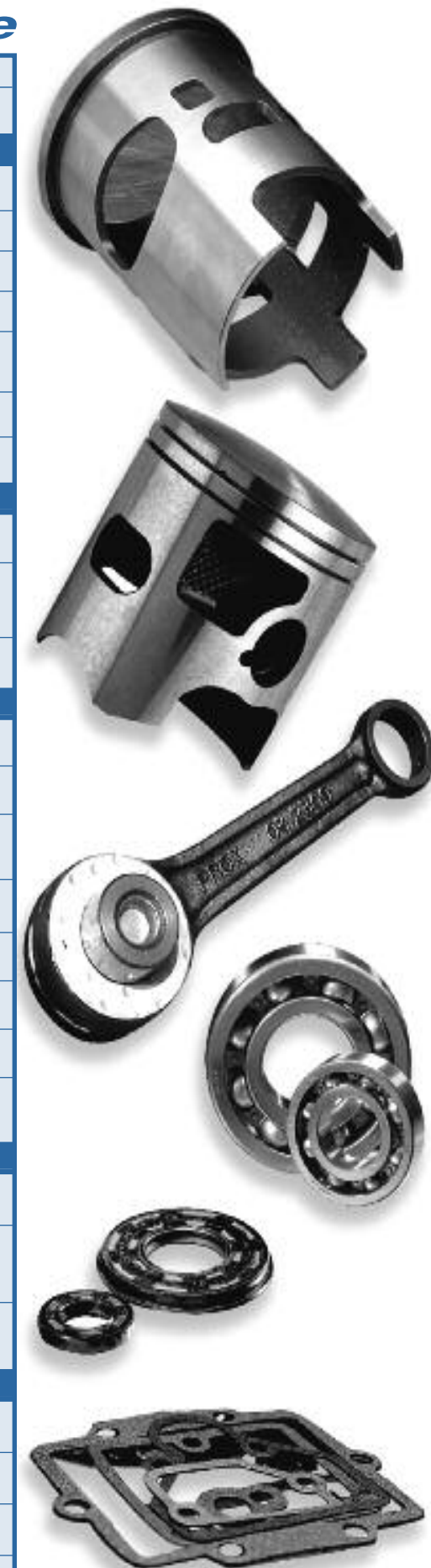


SNOWMOBILE

Model	SLEEVE	WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket					
		Piston	Kit	mm	Size							Piston
ARCTIC CAT (KAWASAKI)											ARCTIC CAT (KAWASAKI)	
340/2B T-1	Fan Cooled	339cc Twin	AC	FL-1108							C1000	
340/2A T-7	Free Air	339cc Twin 60mm 2.362"	AC	FL-1109								
400	Fan Cooled	398cc Twin 65mm 2.559"	AC	FL-1065								
400	Free Air	398cc Twin 65mm 2.559"	AC	FL-1084								
440/2A - 'Z'	Free Air	436cc Twin 68mm 2.677"	AC	FL-1066	2084M06800 2084M06825	68.00 Std. 68.25 .010					C1001	
440 T-1	Fan Cooled	436cc Twin 68mm 2.677"	AC	FL-1067	2084M06850 2084M06900	68.50 .020 69.00 .040					C1002	
440 RS/2A T-7	Free Air	436cc Twin 68mm 2.677"	AC	FL-1068								
KAWASAKI (JOHN DEERE)											KAWASAKI (JOHN DEERE)	
Trail Fire 440 (Non-Bridged Intake Port)	Fan Cooled	436cc Twin 68mm 2.677"	AC	FL-1067	2084M06800 2084M06825	68.00 Std. 68.25 .010					C1002	
Liqui-Fire TA440 1978-80	Liquid Cooled	436cc Twin 68mm 2.677"	AC	FL-1086	2084M06850 2084M06900	68.50 .020 69.00 .040					C1013	
Sports Fire 1979-82 (Bridged Intake Port)	Fan Cooled	436cc Twin 68mm 2.677"	AC	FL-1116	2313M06800	68.00 Std.						
KAWASAKI											KAWASAKI	
SC 340	Free Air	339cc Twin 60mm 2.362"	AC	FL-1113								
SB 340	(Bridged Intake Port)	339cc Twin 60mm 2.362"	AC	FL-1114								
Intruder 440 (Bridged Intake Port)	Fan Cooled	436cc Twin 68mm 2.677"	AC	FL-1085	2084M06800 2084M06825	68.00 Std. 68.25 .010					6206C3 (MAG)	
Invader 440	Liquid Cooled	436cc Twin 68mm 2.677"	AC	FL-1086	2084M06850 2084M06900	68.50 .020 69.00 .040					C1013 6206C3 (MAG)	
Drifter 440	Fan Cooled	436cc Twin 68mm 2.677"	AC	FL-1116	2313M06800	68.00 Std.						
LTD 440 1980	Liquid Cooled (6 Port)	436cc Twin 68mm 2.677"	AC	FL-1150							C1013	
LTD 440	Liquid Cooled (8 Port)	436cc Twin 68mm 2.677"	AC	FL-1115							C1013	
Interceptor 550	Liquid Cooled (8 Port)	530cc Twin 75mm 2.952"	AC	FL-1117								
JLO (ROCKWELL)											JLO (ROCKWELL)	
LR 400/3, 4		398cc Twin 65mm 2.559"	RS	FL-1106								
LR 440/7, 9 1980		438cc Twin 67.5mm 2.658"	RS	FL-1107								
LR 760/2		744cc Twin 80mm 3.150"	RS	FL-1147								
KOHLER											KOHLER	
K340 RLC 1976-79		338cc Twin 60mm 2.362"	AC	FL-1151							6206C3 (MAG & PTO)	
440 W-1	Fan Cooled	437cc Twin 68mm 2.677"	AC	FL-1069								
K440 RLC Mercury, Snowtwister, Rupp, Arctic Cat	Fan Cooled	437cc Twin 68mm 2.677"	AC	FL-1073							C5003 6206C3 (MAG & PTO)	
Startrak, Starlite 244 1987-95	Fan Cooled	244cc Single 72mm 2.835"	CI	FL-1186							6206C3 (MAG & PTO) 1987-90	

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Model	POLARIS	cc/ Cyl. I.D.	★	SLEEVE		WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	POLARIS	
				Piston	Kit	mm	Size	Piston					
340 TX (EC-51) 1974	Fan Cooled	335cc Twin 62mm 2.441"	AC	FL-1071									6206C3 (MAG & PTO)
340 TX 1976-79	Free Air	335cc Twin 62mm 2.441"	AC	FL-1093									6206C3 (MAG & PTO)
340 TXC 1980	Free Air	335cc Twin 62mm 2.441"	AC	FL-1127									6206C3 (MAG, Middle x 2, PTO) 092508
340 TXL (EC-34) 1976-79	Liquid Cooled	322cc Twin 61.75mm 2.431"	AC	FL-1080							C2001 from '77		092508
340 TXL Indy (EC-51) 1981-83	Liquid Cooled	335cc Twin 61.75mm 2.431"	CI	FL-1202							C2001 thru '82		6206C3 (PTO, Middle x 2) 092508
340 Sprint (EC-34-2PM) 1985-91		339cc Twin	CI	FL-1152	2316M06225		62.25	.010			C2000		6206C3 (MAG & PTO) 092508
340 Classic 2003-06					2316M06250		62.50	.020					
340 LX 2007-08					2316M06300		63.00	.040					
340 Touring 2006-08													
Indy Sport, Sport GT 1989-90		62mm 2.441"											
Indy Lite, Lite GT 1991-98	Fan Cooled												
Indy 340 1999-07													
400 Indy 1984-91	Liquid Cooled	398cc Twin 65mm 2.559"	CI	FL-1143	2325M06500	SK1006	65.00	Std.			C2002	HR8177 (MAG) HR8178 (PTO)	092508
					2325M06525		65.25	.010					
					2325M06550	SK1007	65.50	.020					
					2325M06600	SK1008	66.00	.040					
					2325M06650	SK1009	66.50	.060					
Special Heavy O.D. Sleeve (Allows bore to 67.75mm)		65mm-67.75mm	CS	FL-1143H	2353M06775	SK1088	67.75	.110					
Big Bore to 488cc (Special cylinder machining may be required)		488cc Twin 72mm 2.835"	CS	FL-1143B	2345M07200	SK1064	72.00	Std.			C2016		092508
					2345M07225		72.25	.010					
					2345M07250	SK1065	72.50	.020					
					2345M07300	SK1066	73.00	.040					
					2345M07350	SK1067	73.50	.060					
440 TX (EC-44) 1975		432cc Twin 67.75mm 2.667"	AC	FL-1074	2318M06772		67.72	Std.					6206C3 (MAG & PTO)
					2318M06800		68.00	.011					
					2318M06825		68.25	.021					
					2318M06925		69.25	.060					6206C3 (MAG & PTO) 092508
					2318M06975		69.75	.080					
440 TX 1976-80		432cc Twin 67.75mm 2.667"	AC	FL-1079									
440 Super-Mod (EC-44PL) 1976-78		432cc Twin 67.75mm 2.667"	AC	FL-1142							C2003		
440 TXC 1981	Fan Cooled	432cc Twin 67.75mm 2.667"	CI	FL-1128									6206C3 (PTO, Middle x 2, MAG)
440 Cutlass 1982-83		432cc Twin 67.75mm 2.667"	CI	FL-1137							C2003 1981-82		6206C3 1982 (PTO, Middle x 2, MAG) 1981-82
440 Longtrak 1983-90	Fan Cooled	432cc Twin 67.72mm 2.666"	CI	FL-1162	2343M06772	SK1201	67.72	Std.			C2003		6206C3 Longtrak '84-87 (PTO, Middle x 2, MAG) 092508
					2343M06825	SK1202	68.25	.021					
					2343M06925	SK1203	69.25	.060					
					2343M06975	SK1279	69.75	.080					
Special Heavy O.D. Sleeve			CS	FL-1162H									
440 Indy Sport 1991-99	Fan Cooled	432cc Twin 67.72mm 2.666"	CI	FL-1219								HR8177 (MAG) HR8178 (PTO)	092508
Sport SKS 1994													
Sport Touring 1995-99													
Super Sport 1996													
Trans Sport 1996-99													
Indy XCF 1997-98													
Special Heavy O.D. Sleeve			CS	FL-1219H									
440 Indy 1992	Liquid Cooled	432cc Twin 67.72mm 2.666"	CI	FL-1182	2343M06772	SK1123	67.72	Std.			C2033	HR8177 (MAG) HR8178 (PTO)	092508
Indy XCR 1992-94					2343M06825	SK1124	68.25	.021					
Indy SKS 1993-95					2343M06925	SK1125	69.25	.060					
Indy LC 1996-97					2343M06975	SK1275	69.75	.080					
440 Indy XCF 1999	Fan Cooled	438cc Twin 65mm 2.559"	CI	FL-1250							C2048		
440 Indy XCF SP 2001													

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					Piston	Kit	mm	Size			Piston	
440 PROX 2002-03	Fan Cooled	438cc Twin 66mm 2.598"	AC	FL-1281								
440 PROX Racing 2002-03	Liquid Cooled	438cc Twin 66mm 2.598"	AC	FL-1293	2443M06600	SK1337	66.00	Std.				
440 Indy XC, XCR (EC-45) 1995-97	Liquid Cooled	439cc Twin 68.25mm 2.687"	AC	FL-1207	2362M06825 (Not for XCR '97)	SK1178	68.25	Std.		C2041	HR8177 (MAG) HR8178 (PTO)	
440 Indy XCR 1998 (Early 1998 Pre-production Hi-Rev porting motor)	Liquid Cooled	438cc Twin 66mm 2.599"	AC	FL-1260						C2047		
440 Indy XCR 1998-99	Liquid Cooled (Cylinder #3022065)	438cc Twin 66mm 2.599"	AC	FL-1231	2401M06600 (Not for XCR EDGE)	SK1274	66.00	Std.		C2047		
500 Indy Indy Trail Indy Trail Deluxe Indy Trail Touring Super Trak Super Sport Trail RMK Wide Trak GT	Fan Cooled 1986-99 1991-92, '94-95 1996-99 1989-92 1994-95, '97-98 1997-98 1993-97	488cc Twin 72mm 2.835"	CI	FL-1148	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350 (Not for Widetrack Models)	SK1076 SK1077 SK1078 SK1079	72.00 72.25 72.50 73.00 73.50	Std. .010 .020 .040 .060		C2004	HR8177 (MAG) HR8178 (PTO)	092508
500 Indy 500, Classic 500 1989-06 Classic Touring 1993-03 Wide Trak 1990-93 Wide Trak LX 1994-09 SP, SKS 1989-92, SPX 1992 Carb SKS 1996-97, Carb RMK 1996 EFI 1993-97, EFI SKS 1993-96 EFI RMK 1996, RMK 1998-99 Super Sport 2005 Special Heavy O.D.Sleeve	Liquid Cooled	488cc Twin 72mm 2.835"	CI	FL-1165	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350 (EC45PL097) (Not for Widetrack Models)	SK1064 SK1065 SK1066 SK1067	72.00 72.25 72.50 73.00 73.50	Std. .010 .020 .040 .060		C2006	HR8177 (MAG) HR8178 (PTO)	092508
500 TX (EC-51) 1974	Free Air	500cc Triple 62mm 2.441"	AC	FL-1071							6206C3 (MAG & PTO)	
500 Centurion	Liquid Cooled	500cc Triple 61.75mm 2.431"	CS	FL-1100						C2005		092508
500 Indy XC 1999-03 XC SP 1999 RMK 2000-02 Classic 2003	Liquid Cooled	500cc Twin 70.5mm 2.776"	RS	FL-1254	2406M07050 2406M07100 2406M07150 2406M07200 2406M07250	SK1281 SK1282 SK1283 SK1300 SK1301	70.50 71.00 71.50 72.00 72.50	Std. .020 .040 .060 .080		C2049		
500 XC SP 2000-07	Liquid Cooled Variable Exhaust	500cc Twin 70.5mm 2.776"	AC	FL-1261								
550 Trail RMK 1999-06 550 LX 2007 Super Sport 1999-07 Trail Touring 2000, 2002-06 Sport Touring/ES 2000-04 Classic 2002-06 PROX Fan 550 2004 Special Heavy O.D.Sleeve Removes Cast-In Sleeve	Fan Cooled	544cc Twin 73mm 2.874"	CI	FL-1251	2417M07300 2417M07350 2417M07400	SK1305 SK1306 SK1307	73.00 73.50 74.00	Std. .020 .040	7015DA 7015D050 7015D100	1251K (99-03) 1251K-1 (04-06)	C2054 1999-2003 710286 2004-06 (LAS)	
550 Trail RMK 2007-09 Touring DLX 2007-09 SuperSport, LX 2008 IQ Shift 2009-12	Fan Cooled	544cc Twin 73mm 2.874"	AC	FL-1300	2417M07300	SK1305	73.00	Std.	7015DA	1300K	710286 (LAS)	
580 XLT 1993-94 XLT SP, XLT SKS Special Heavy O.D. Sleeve	Liquid Cooled	579cc Triple 64mm 2.519"	CI CS	FL-1190 FL-1190H	2347M06400 2347M06450 2347M06500 2347M06600	SK1145 SK1146 SK1147 SK1187	64.00 64.50 65.00 66.00	Std. .020 .040 .080		C2018	HR8179 (MAG/CENTER) HR8180 (PTO)	092508

Metric conversion: 1mm = .03937"

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SNOWMOBILE

Model	POLARIS	cc/ Cyl. I.D.	★	SLEEVE	WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	POLARIS Continued		
					Piston	Kit	mm	Size			Piston		
600 Indy 1984-87	Liquid Cooled	597cc Triple 65mm 2.559"	CI	FL-1129	2311M06500 2311M06550 2311M06600 2311M06650	SK1018 SK1019 SK1020 SK1158	65.00 Std. 65.50 .020 66.00 .040 66.50 .060				C2007 (Use with Std., .020, .040)	092508	
<i>Special Heavy O.D. Sleeve</i> (Allows bore to 72mm) Must use "H" style sleeve with 67.75mm and larger pistons.		65mm - 72mm	CS	FL-1129H	2354M06775 2354M06800 2354M06825	SK1021 SK1022 SK1063	67.75 .110 68.00 .120 68.25 .130				C2008 (Use with .060, .110, .120, .130)		
600 Indy XCR 1995-96 Indy XLT SP 1996-99	Liquid Cooled	597cc Triple 65mm 2.559"	CS	FL-1206	2358M06500 2358M06550	SK1167 SK1168	65.00 Std. 65.50 .020				C2035	HR8179 (MAG/CENTER) HR8180 (PTO)	092508
600 XLT SP 1995 XLT, XLT RMK, XLT SKS 1995-97 XLT Touring 1995-99 XLT LTD 1997-98 XLT Classic 1999	Liquid Cooled	597cc Triple 65mm 2.559"	CS	FL-1209	2358M06600 2358M06650	SK1169 SK1278	66.00 .040 66.50 .060						
600 Indy XC 1997	Liquid Cooled	597cc Triple 65mm 2.559"	AC	FL-1220							C2035		092508
600 Indy XLT 1998-99 Indy Triumph 2000	Liquid Cooled	597cc Triple 65mm 2.559"	CS	FL-1233	2358M06500 2358M06550 2358M06600 2358M06650	SK1167 SK1168 SK1169 SK1278	65.00 Std. 65.50 .020 66.00 .040 66.50 .060				C2035		092508
600 XCR SP 1996 XCR SE 1997, XCR 1997-98 Big Bore to 700cc	Liquid Cooled	598cc Triple 62.5mm 2.460"	AC	FL-1213	2365M06250	SK1190	62.50 Std.				C2042		092258
		700cc Triple 67.5mm 2.657"	AC	FL-1213B									
600 Indy XC 1998-99 RMK 1998-01 Classic 2000-01 XC SP 1999, XC Deluxe 2000	Liquid Cooled	593cc Twin 74.5mm 2.933"	CI	FL-1232	2426M07450	SK1314	74.50 Std.	7016DA		1232K	C2046	HR8122	
600 Indy XC SP 2000-01 Classic, Classic Touring 2000-01 Edge X 2001	Liquid Cooled	599cc Twin 77.25mm 3.041"	AC	FL-1262	2437M07725	SK1321	77.25 Std.	7017DA		1262K	C2056		
600 HO Edge 2002-2012 600 IQ 2007-12 Classic Touring 2002-05 Dragon SP 2009 Edge 2004 Fusion 2006 PROX 2003-04 RMK 600 2002-12 Rush 600 2011-12 Switchback 2004-12 XC SP 2002-05	Liquid Cooled Case Reed	599cc Twin 77.25mm 3.041"	AC	FL-1289	2437M07725	SK1321	77.25 Std.	7017DA		1289K	C2056		
650 Indy 1988-91 (Non-skirted Cylinder)	Liquid Cooled	648cc Triple 67.75mm 2.666"	CI	FL-1161	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	SK1089 SK1090 SK1091 SK1092 SK1092	67.75 Std. 68.00 .010 68.25 .020 68.75 .040 69.25 .060 70.00 .100				C2009 (Use with Std. thru .060)	02508 (MAG/Mid)	092509
<i>Special Heavy O.D. Sleeve</i> (Allows Bore to 73mm)		67.75mm-73mm	CS	FL-1161H	(Must use "H" style sleeve with 70mm piston)						C2010 (Use with .100)		
650 Indy 1991-93 (Extended Skirt Cylinder Same Ports as FL-1161)	Liquid Cooled	648cc Triple 67.75mm 2.666"	CI	FL-1199	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925	SK1131 SK1132 SK1133 SK1134	67.75 Std. 68.00 .010 68.25 .020 68.75 .040 69.25 .060				C2014	02508 (MAG/Mid)	092509
650 Indy RXL, SKS EFI 1991-97 Liquid Cooled	Liquid Cooled	648cc Triple 67.75mm 2.666"	CS	FL-1180	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925	SK1089 SK1090 SK1091 SK1092	67.75 Std. 68.00 .010 68.25 .020 68.75 .040 69.25 .060				C2014	02508 (MAG/Mid)	092509
680 Ultra 1996-98 SP, SKS, RMK, SPX, SPX SE, Touring	Liquid Cooled	679cc Triple 66.6mm 2.622"	AC	FL-1211	2366M06660	SK1191	66.60 Std.				C2040		092258

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Model	POLARIS	cc/ Cyl. I.D.	★	SLEEVE		WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	POLARIS Continued	
				Piston	Kit	mm	Size	Piston					
700 Indy XCR 1998	Liquid Cooled	679cc Triple 66.6mm 2.622"	AC	FL-1211							C2050		
700 Indy XCR 1999 (EC70PL)	Liquid Cooled Variable Exhaust	700cc Triple 67.5mm 2.657"	AC	FL-1252	2409M06760	SK1288	67.60	Std.			C2050		
700 Indy XC, RMK 1997-05 SKS 1997, 1999-03 XC SP 1999-05 Classic 2000-04, PROX 2003-04 Edge 2004 Switchback 2004 Big Bore to 754cc	Liquid Cooled	700cc Twin 81mm 3.188"	AC	FL-1221	2399M08100 2399M08150 2399M08200	SK1272 SK1352 SK1353	81.00 81.50 82.00	Std. .020 .040	7018DA	1221K	C2045	HR8122 (XC, RMK, 97-01)	6207C4 (RMK)
700 RMK 2006 Classic 2006 Fusion 2006 Touring 2006	Liberty / Liquid Cooled	754cc Twin 84mm 3.307"	AC	FL-1221B	2408M08400	SK1289	84.00	.118					
700 RMK 2006 Classic 2006 Fusion 2006 Touring 2006	Liberty / Liquid Cooled	755cc Twin 77.50mm 3.051"	AC	FL-1294									
700 HO, IQ 2007-08 Dragon 2007-09 RMK 2007-09	Liberty / Liquid Cooled	700cc Twin 81mm 3.188"	AC	FL-1301	2457M08100	SK1385	81.00	Std.					
750 Indy Storm 1993	Liquid Cooled	744cc Triple 69.72mm 2.745"	CI	FL-1189							C2019	02256 (MAG/Mid) 02254 (PTO)	092254
800 Indy Storm 1994-95	Liquid Cooled	794cc Triple 72mm 2.835"	CI	FL-1200	2355M07200 2355M07250	SK1159 SK1160	72.00 72.50	Std. .020			C2032	02256 (MAG/Mid) 02254 (PTO)	092254
800 Indy Storm, SKS, RMK 1996-98 Liquid Cooled Repair Sleeve for Broken Cylinder Skirt Big Bore to 861cc	Liquid Cooled	794cc Triple 72mm 2.835"	AC	FL-1215	2355M07300 2355M07350	SK1161 SK1162	73.00 73.50	.040 .060					
800 Indy XCR 1999	Liquid Cooled Variable Exhaust	794cc Triple 72mm 2.835"	AC	FL-1253	2404M07200	SK1296	72.00	Std.			C2051		
800 Indy XCR 2000-03	Liquid Cooled Variable Exhaust	794cc Triple 72mm 2.835"	AC	FL-1278	2404M07200	SK1296	72.00	Std.			C2051		
800 Indy RMK 2000-05 XC SP 2001-05 LE 2001, SKS 2003, PROX 2003 Edge 2004, Switchback 2004-05, Classic 2004, Touring 2005	Liberty Liquid Cooled	794cc Twin 85mm 3.346"	AC	FL-1263	2428M08500 2428M08550 2428M08600	SK1315 SK1344 SK1345	85.00 85.50 86.00	Std. .020 .040	7019DA	1263K	C2057	HR8187	
800 Indy RMK 2000-05 XC SP 2001-05 Classic, Touring 2004-05 Switchback 2004-05	Power Valve Liberty Liquid Cooled	794cc Twin 85mm 3.346"	AC	FL-1311									
800 CFI 2008-09 800 IQ 2009 RMK 800 2008-12 Rush 2011-12 Switchback 2009-12 Dragon SP 2009	Liberty Liquid Cooled Mono-Block	795cc Twin 85mm 3.346"	AC	FL-1308	2456M08500	SK1382	85.00	Std.					
900 Fusion 2005-06 900 RMK 2005-06	Liberty Liquid Cooled	866cc Twin 83mm 3.267"	AC	FL-1288	2447M08300 2447M08400	SK1359 SK1360	83.00 84.00	Std. .040	7020DA		710282 (LAS)		
POLARIS FOUR-STROKE												POLARIS	
750 FST IQ 2006-12 Switchback Classic, Cruiser LX, Touring Turbo Dragon, Widetrack IQ	4-Stroke Liquid Cooled	750cc Twin 85mm 3.346"	AC	FL-1295									
785 Frontier 2003-05	4-Stroke Liquid Cooled	784cc Twin 80mm 3.150"	AC	FL-1282									



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Model	SKI-DOO	cc/ Cyl. I.D.	★ (ROTAX)	WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	SKI-DOO (ROTAX)	
				Piston	Kit	mm	Size			Piston	
247 Elan 1979-96	Fan Cooled	250cc Single 69.5mm 2.736"	RS	FL-1163							6305C3 (MAG & PTO)
253 Citation LS, LSE, E 1985-91 Tundra, LT, LTS 1985-92	Fan Cooled	248cc Single 72mm 2.835"	CI	LA-1240 (Straight sleeve, no flange)	2373M07200 2373M07250 2373M07300 2373M07350		72.00 Std. 72.50 .020 73.00 .040 73.50 .060				6206NRC4 (MAG & PTO)
294 SS Elan		294cc Twin 57mm 2.244"	RS	FL-1134							6205NR (MAG & PTO)
277 Tundra, LT, II, II LT 1993-96	Fan Cooled	269cc Single 72mm 2.835"	RS	FL-1136							6206NRC4 (MAG & PTO)
277 Tundra II LT 1997-98 280F, 300F, 2002-09 Tundra 1999, 2002-05, Tundra R 1998-2000	Fan Cooled	269cc Single 72mm 2.835"	RS	FL-1229 (O-Ring groove in flange)							
340 TNT RV Blizzard 1972-75		338cc Twin 63mm 2.480"	RS	FL-1055							
340 TNT RV 1976-77 Flange O.D. 3.415"		338cc Twin 63mm 2.480"	RS	FL-1130							6206NRC4 (MAG & PTO) 092524
340 1973-75	Free Air	339cc Twin 59.5mm 2.342"	RS	FL-1057							
340 1973-78	Fan Cooled	339cc Twin 59.5mm 2.342"	RS	FL-1103							092524
340 6500 Series	Liquid Cooled	339cc Twin 59.5mm 2.342"	RS	FL-1110							6206NRC4 (MAG & PTO) 092524
371 1968-70	Fan Cooled	369cc Twin 62mm 2.441"	RS	FL-1060							
377 Citation 4500 1981-83 Mirage II 1981-83, Mirage III 1985 Nordik 1981-83 Skandik 1982-86, 1995-2000 Skandik R 1984-87, Skandik II, IIR 1992-94 Safari 1984-88, Safari Scout 1989-90 Safari Saga 1989, Safari L 1991-94 Safari LE 1991-92, Safari Deluxe 1993-94 Scout 1991-92, Touring E 1995-2000 Touring/Cargo 2001-03 Touring LE 1995, Touring E LT 1996-97 Formula S 1995-2000 Formula Deluxe 380 1998-01	Fan Cooled	368cc Twin 62mm 2.441"	RS	FL-1118 FL-1242 (O-Ring groove in flange)	2308M06200 2308M06225 2308M06250 2308M06300		62.00 Std. 62.25 .010 62.50 .020 63.00 .040		C3001	02514 1980-89 02515 1990-05	092514 1980-89 092515 1990-05
Grand Touring 2001-2003 MXZ380 2001-06, Legend 2002-04 GSX 2005-06, GTX 2005-06	Fan Cooled	368cc Twin 62mm 2.441"	RS	FL-1297 (O-Ring groove in flange)							
399 (Ski Doo)		399cc Twin 64.5mm 2.539"	RS	FL-1049 2.742" O.D.							6305NR (MAG & PTO)
440 TNT 1971-73	Fan Cooled	436cc Twin 67.5mm 2.658"	RS	FL-1051							
440 (With Finger Ports)	Fan Cooled	436cc Twin 67.5mm 2.658"	RS	FL-1061							092524
440 1977-78 (With Finger Ports)	Fan Cooled	436cc Twin 67.5mm 2.658"	AC	FL-1062							092524
440 9500 Series 1977-80	Liquid Cooled	440cc Twin 67.5mm 2.658"	RS	FL-1101 2.900" O.D.	2374M06750 2374M06800	(79-82)	67.50 Std. 68.00 .020				6206NRC4 (MAG & PTO) 1979-80
440 9500 Series 1981-82	Liquid Cooled	440cc Twin 67.5mm 2.658"	RS	FL-1102 2.919" O.D.							6206NRC4 (MAG & PTO)
440 Blizzard 1977	Liquid Cooled	436cc Twin 67.5mm 2.658"	AC	FL-1124							092524
440 Super Stock 1979	Liquid Cooled	436cc Twin 67.5mm 2.658"	AC	FL-1154							092524

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Model	SKI-DOO	cc/ Cyl. I.D.	★ (ROTAX)	WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	SKI-DOO (ROTAX) Continued			
				Piston	Kit	mm	Size			Piston			
444 1977-79	Liquid Cooled	440cc Twin 69.5mm 2.736"	RS	FL-1104								092524	
Safari 447 1984-86 Nordik 50 1987-91 Safari LX, LXE 1990-91	Fan Cooled	436cc Twin 67.5mm 2.658"	RS	FL-1135						HR8181			
Touring LE 1996-2000 MXZ 440F 1997, MXZ 440 1998-01 Skandic LT 2001-05	Fan Cooled	436cc Twin 67.5mm 2.658"	RS	FL-1283					C3025			092515	
454 Formula MXZ 1995 MXZ 440 1996 MXZ 440 LC 1997, MXZ X 440 LC 1997	R.A.V.E. Liquid Cooled	436cc Twin 67.5mm 2.658"	AC	FL-1208	2375M06750 2375M06800	SK1205 SK1206	67.50 Std. 68.00 .020			C3011			
464 1980-84	Liquid Cooled	462cc Twin 69.5mm 2.736"	RS	FL-1125	2312M06950 2312M06975	SK1027	69.50 Std. 69.75 .010			C3008	HR8181	6206NRC4 (MAG & PTO)	092524
467 Formula MX 1985-95 Formula MX LT 1987-90 Formula MX Z, MX X, E, XTC, XTC E, XTC R, MX2, MXZ X, ST 1990-94 Safari GLX, LC, LCE 1990-92 Summit 470 1994, GT 470 1995	Liquid Cooled	462cc Twin 69.5mm 2.736"	RS	FL-1149	2312M07000 2312M07050	SK1028 SK1029	70.00 .020 70.50 .040			C3002	02906 1994-95 HR8181 1979-93	6207NRC4 (PTO) 6206NRC4 (MAG, Left Ctr) 6305NR (Right Center)	092522
Blizzard 5500, MX 1979-84 Grand Prix SP 1979-81 Everest 500, Futura 500 1980-82 Grand Prix MX 1981, Sonic 1982 Alpine 500 1983-87, Skandic 503 1987 Stratos 1987-88, Escapade 1987-89 Nordik 60 1987-91, Safari 503 1988 Stratos E 1988, Alpine II 1988-95 Safari Voyager '87, Saf. Cheyenne '89-91 Rally, Skandic IIR, Skandic IIR SLT 1993 Skandic Wide Track 1995	Fan Cooled	497cc Twin 72mm 2.834"	RS	FL-1119	2373M07200 2373M07250 2373M07300 2373M07350	SK1207 SK1208 SK1209 SK1210	72.00 Std. 72.50 .020 73.00 .040 73.50 .060		1119K	C3000 1980-95	HR8182	6206NRC4 (PTO) 6207NRC4 (MAG)	092514
Rally E, Skandic IIR 1994 Skandic IIR SLT 1994 Skandic 500, Touring SLE 1995-2000 Touring/Cargo 2001-02 Formula SL 1995-99 Skandic Wide Track 1996-03 Skandic Super Wide Track 1998-03 Formula Deluxe 500 1999-01 Summit Fan 2001-02, MXZ Fan 2001-02 Legend 2002, Skandic Sport 2003	Fan Cooled	497cc Twin 72mm 2.834"	RS	FL-1216 (O-Ring groove in flange)					1216K	C3033 O-RING HEAD 710196 (LAS)	HR8182	6207NRC4 (MAG, PTO, Middle x 2)	092515
503 Scandinavia 1988-91		497cc Twin 72mm 2.835"	RS	FL-1164									092514
Summit 500 1996-99 Grand Touring 500 1996-00 Formula SLS 1996 Formula 500 1997-98, 2000 Formula 500 Deluxe 1997-98 Formula Z 500 1999 Formula Deluxe 500 LC 1999-00 MX Z 500 1998-99 Skandic Wide Track LC 1999-2000	Type 494 Liquid Cooled	499cc Twin 69.5mm 2.736"	RS	FL-1224 (Rotary valve motor)	2381M06950 2381M07000 2381M07050 (Fits "494" Rotary Valve Motor only)	SK1243 SK1244 SK1245	69.50 Std. 70.00 .020 70.50 .040		1224K	C3015			092539
Formula Deluxe 2001 Grand Touring 2001-03 Legend 2002-03 MX Z Trail 2001 MX Z 500 2000-03	Type 493 Liquid Cooled	499cc Twin 69.5mm 2.736"	RS	FL-1286 (Reed motor)	2436M06950 2436M07000 2436M07050 (Fits "493" Reed Valve Motor only)	SK1322 SK1323 SK1324	69.50 Std. 70.00 .020 70.50 .040		1286K	C3032			
521, 534, 537 9700 Series Liquid Cooled	1982-90	521cc Twin 72mm 2.834"	RS	FL-1126	2373M07200 2373M07250 2373M07300 2373M07350	SK1211 SK1212 SK1213 SK1214	72.00 Std. 72.50 .020 73.00 .040 73.50 .060			C3005	02522	6207NRC4 (MAG) 6206NRC4 (PTO)	092522



SNOWMOBILE

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Model	SKI-DOO	cc/ Cyl. I.D.	★	SLEEVE		WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	SKI-DOO Continued		
				Piston	Kit	mm	Size	Piston						
532 Safari 1989-90	Liquid Cooled	521cc Twin 72mm 2.834"	RS	FL-1171 (O.A.L. 5.060")	2373M07200	SK1215	72.00 Std.				C3000	02522		092522
536 Formula Plus, E, XTC, XTC E, LT, X 1989-91	Liquid Cooled	521cc Twin 72mm 2.834"	RS	FL-1172 (O.A.L. 5.140")	2373M07250 2373M07300 2373M07350	SK1216 SK1217 SK1218	72.50 .020 73.00 .040 73.50 .060				C3005	02522	6207NRC4 (PTO) 6206NRC4 (MAG,Left Ctr) 6305NR (Right Center)	092522
550F Type 552 2003-12 MX Z 550 2003-12 MX Z TNT, Sport 550F 2010-12 Expedition Sport 2005-12 Freestyle 2007-09 Grand Touring 2003, 2010-12 GSX Sport 2005-10 GTX 2005-09 Legend 550 2003-04 Renegade Sport 2010-12 Scandic 2004-12 Summit 2003-11 Tundra LT, Sport 2012	Fan Cooled	553cc Twin 76mm 2.992"	RS	FL-1275	2452M07600 2452M07650	SK1375 SK1376	76.00 Std. 76.50 .020			1275K	710277 (LAS)			
Mach I 1989-91	R.A.V.E. Liquid Cooled	580cc Twin 76mm 2.992"	RS	FL-1166 (O.A.L. 5.140")	2376M07600 2376M07650		76.00 Std. 76.50 .020				C3006	02522		092522
643 Mach I, XTC, X, XTC II 1991-92 R.A.V.E.	Liquid Cooled	617cc Twin 76mm 2.992"	RS	FL-1181 (O.A.L. 5.265")	2376M07700 2376M07750		77.00 .040 77.50 .060				C3008			092522
582 Formula Plus E, XTC, XTC E, EFI, 2 1992-93 Formula GT 1993, GT XTC 1994 GT 580 1994-96 (No R.A.V.E.valve)	Liquid Cooled	580cc Twin 76mm 2.992"	RS	FL-1184	2376M07800		78.00 .080				C3007	02522		092522
582 Formula Plus, XTC 1995-97 (Full length intake skirt)	Liquid Cooled	580cc Twin 76mm 2.992"	RS	FL-1230							C3007	02522		092522
Formula Z 1993-99 STX 1994-96 Formula 583 1997-99	R.A.V.E. Liquid Cooled	580cc Twin 76mm 2.992"	RS	FL-1166 (O.A.L. 5.140")							C3006	02522	6207NRC4 (PTO) 6206NRC4 (MAG,Left Ctr) 6305NR (Right Center)	092522
Summit 583 1994-98	R.A.V.E. Liquid Cooled	580cc Twin 76mm 2.992"	RS	FL-1181							C3008	02522		092522
MXZ 583 1996-98	R.A.V.E. Liquid Cooled	580cc Twin 76mm 2.992"	RS	FL-1223							C3006	02522 thru 1998		092522
618UL 1998	Liquid Cooled	618cc Twin 76mm 2.992"	RS	FL-1279										
600 H.O. SDI 2003-10 MXZ's 600 2003-08 Expedition TUV 2005-10 GSX 600 2004-08 GSX Sport 2005-07 GTX Sport, Limited 2005-08 Legend 600 2004 Scandic SUV 2008 Summit 600 2003-08	R.A.V.E. Liquid Cooled	594cc Twin 72mm 2.834"	AC	FL-1276	2444M07200 (Piston skirt coated)	SK1338	72.00 Std.			1276K	W6181			
600 H.O. ETEC 2009-12 MX Z, X, TNT 2009-12 MX Z, X-RS 2011-12 Expedition 2011-12 Grand Touring LE 2010-12 GSX LTD, LE, SE 2009-12 GTX LE 2009-10 Renegade 2011-12 Scandic 2011-12 Summit 2009-12 Tundra Xtreme 2012 600RS 2008-2011	R.A.V.E. Liquid Cooled	594cc Twin 72mm 2.834"	AC	FL-1306										
				FL-1312										

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Model	SKI-DOO	cc/ Cyl. I.D.	★	SLEEVE		WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	SKI-DOO Continued		
				Piston	Kit	mm	Size	Piston						
MX Z X 600RS 2008-11	Liquid Cooled	72mm 2.834"												
600RS 2012	R.A.V.E.	594cc Twin	AC	FL-1313										
MX Z X 600RS 2012	Liquid Cooled	72mm 2.834"												
Formula III 600 1996-99	Liquid Cooled	598cc Triple	AC	FL-1214	2377M06450	SK1224	64.50	Std.			C3012	02905 (PTO) 24mm Pin 02906 (MAG/Mid) 24mm Pin		092908 '96-97 092909 '98-99
Formula III LT 600 1996-98		64.5mm 2.539"												
600 Type 593 1999-2012	R.A.V.E.	597cc Twin	RS	FL-1255	2411M07600 2411M07650 2411M07700	SK1292 SK1303 SK1304	76.00	Std. .020 .040	7021DA		1255K	C3026		
MX Z's 600 1999-10	Liquid Cooled	76mm 2.992"												
MX Z TNT (550SS) 2008-12														
MX Z Sport XP 2010-12														
Formula Deluxe 600 2001-03														
Formula Z 600 2000														
Grand Touring 600 2001-03														
Grand Touring Sport 2010-12														
GSX Sport (500SS) 2004-10														
GTX Sport (500SS) 2005-09														
Legend Sport, GS, SE 2002-04														
Scandic LT, WT 2001-09														
Scandic Sport SUV 2003-07														
Summit 600 1999-02														
Summit Everest (500SS) 2009														
Summit Sport 2010-12														
Mach 1X 1992	R.A.V.E.	669cc Twin	RS	FL-1185								C3010		
	Liquid Cooled	78mm 3.071"												
670 Mach 1, XTC 1993-96	R.A.V.E.	669cc Twin	RS	FL-1194	2379M07800 2379M07850 2379M07900	SK1236 SK1237 SK1238	78.00	Std. .020 .040			1194K	C3010		092539
Grand Touring SE 1994-96	Liquid Cooled	78mm 3.071"												
Summit 670 1995-97														
Formula SS 1995-96														
Formula Z 670 1998-99														
Formula Deluxe 670 1999														
MXZ 670 1997-98														
Big Bore to 739cc		739cc Twin 82mm 3.228"		FL-1194B	2432M08200	SK1310	82.00	.157				W5730		
Summit 670 1998	R.A.V.E.	669cc Twin	RS	FL-1256	2433M07800 2433M07850 2433M07900	SK1311 SK1312 SK1313	78.00	Std. .020 .040				C3010		092539
MXZ 670 H.O. 1999	Liquid Cooled	78mm 3.071"												
MXZ 670 H.O.T.H. 1999														
Summit X 670 1998-99	R.A.V.E.	669cc Twin	RS	FL-1268	2433M07800 2433M07850 2433M07900	SK1311 SK1312 SK1313	78.00	Std. .020 .040				C3010		092539
	Liquid Cooled	78mm 3.071"												
(Notched Exhaust Port)														
693 Summit 700 1999-02	R.A.V.E.	698cc Twin	AC	FL-1264	2416M07800 2416M07850 2416M07900	SK1302 SK1355 SK1356	78.00	Std. .020 .040			1264K	C3029		
Formula Deluxe 700 2000	Liquid Cooled	78mm 3.071"												
Summit X 700 2001, 2003														
Summit Highmark 2001, 2003														
Formula Deluxe GS/GSE 2001														
MXZ 700 2000-02														
MXZ Adrenaline 2001-03														
MXZ Trail 700 2001-02														
Grand Touring GS Sport, SE 2001-03														
Formula Z 700 2000														
Legend Sport, GS, SE 2002-04														
Mach 1 700 1997-99	R.A.V.E.	699cc Triple	AC	FL-1225	2382M06975 2382M07050	SK1246 SK1247	69.75	Std. .030				C3016		092908 1997-98 092909 1999-00
Mach 1R 1999	Liquid Cooled	69.75mm 2.745"												
Grand Touring SE 1997-98														
Formula III 700 1998-99														
Grand Touring 700 1998-2000														
775 TNT		775cc Twin 82mm 3.228"	RS	FL-1059									6306NR	
776	Free Air	776cc Twin 81.88mm 3.220"	RS	FL-1098										
779 Mach Z 1995-96	R.A.V.E.	774cc Triple	RS	FL-1193	2434M06950	SK1239	69.50	Std.			1193K	C3009	02663 (PTO) 6207NRC4	092905

Metric conversion: 1mm = .03937"

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Model	SKI-DOO	cc/ Cyl. I.D.	★	WISeco		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	SKI-DOO Continued		
				Piston	Kit	mm	Size			Piston		
Formula Mach Z 1994 Mach Z LT 1996	Liquid Cooled	69.5mm 2.736"		2434M07000 2434M07050 2434M07100 2434M07200	SK1240 SK1241 SK1199 SK1242	70.00 .020 70.50 .040 71.00 .060 72.00 .100				02664 (MAG/Mid)	(Left Middle, Right Middle)	
Big Bore to 889cc		889cc Triple 74.5mm 2.933"	CS	FL-1193B	2414M07450	SK1297	74.50 .196					
Mach Z 1997-02 Type 809 R.A.V.E. Mach Z Tech Plus 2001-03 Mach Z LT 1997-99 Mach Z R, Z LT R, Z M.H.R. 1999 Grand Touring SE 1999-01 Formula III 800 1999	Liquid Cooled	796cc Triple 70.5mm 2.776"	AC	FL-1222	2434M07050	SK1249	70.50 Std.		1222K	C3017	02663 (PTO) 02664 (MAG/Mid)	092910 1997-98 092911 1999-03
Big Bore to 889cc		889cc Triple 74.5mm 2.933"	CS	FL-1222B	2414M07450	SK1295	74.50 .157					
Summit 800's 2001-06 Type 793 R.A.V.E. MXZ 800's 2001-07 Legend 800's 2003-04 Grand Touring 800's 2003 GSX Limited 800's 2004-07 GTX Limited 2005-06	Liquid Cooled	799cc Twin 82mm 3.228" (Reed Valve)	AC	FL-1267	2430M08200 2430M08250 2430M08300	SK1319 SK1346 SK1347	82.00 Std. 82.50 .020 83.00 .040	7022DA	1267K	C3030	HR8658 (03-07) (PIN27X55) HR8659 (03-07) (PIN27X53)	
800R P-TEK 2007-2012 MX Z X 800R 2007-12 GSX LTD 2008 Renegade 2010-11 Summit Everest 2007-11 Summit Sport 2012	R.A.V.E. Liquid Cooled Mono-Block	799cc Twin 82mm 3.228" (Reed Valve)	AC	FL-1302	2453M08200	SK1378	82.00 Std.	7023DA	1302K	710302 (LAS)		
800R E-TEC 2011-2012 MX Z X-RS 800R 2011-12 MX Z X TNT 800R 2011-12 GSX SE 2012 Renegade X 2012 Summit SP 2011-12	R.A.V.E. Liquid Cooled Mono-Block	799cc Twin 82mm 3.228"	AC	FL-1314								
MachZ Adrenaline 1000 2005-07 Summit Highmark 1000 2005-08 MXZ Renegade 1000 2006-07	R.A.V.E. Liquid Cooled Monoblock	998cc Twin 88mm 3.464"	AC	FL-1291	2446M08800	SK1343	88.00 Std.					
SKI-DOO FOUR-STROKE				SKI-DOO FOUR-STROKE								
600 ACE 2011-2012 Expedition 2011-12 Grand Touring 2011-12 Renegade Sport 2011-12 Scandic SWT 2011-12 Tundra LT 2011-12	4-Stroke Liquid Cooled	600cc Twin 74mm 2.913"	AC	FL-1315								
4-TEK V-800 2007-12 Expedition Legend Skandic Tundra Skandic SWT	4-Stroke Liquid Cooled	V-Twin 800cc 91mm 3.583"	AC	FL-1310								
4-TEK V-1000 2004-06 Expedition TUV '05-06 Legend 2004-05	4-Stroke Liquid Cooled	V-Twin 1000cc 100mm 3.937"	AC	FL-1284								
4-TEK 1200 2009-2012 Expedition TUV 2010-11 Grand Touring LE, SE 2010-12 GSX LTD, LE, SE 2009-11 GTX LE, SE 2009-11 MX Z X, TNT, 2009-12 Renegade 2010-12 Scandic Tundra 2010	4-Stroke Liquid Cooled	1170cc Triple 91mm 3.583"	AC	FL-1307								
Elite Sport 1500 2004-05	4-Stroke Liquid Cooled	1494cc Triple 100mm 3.937"	AC	FL-1292								

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Model	YAMAHA	cc/ Cyl. I.D.	★	SLEEVE		WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	YAMAHA Continued	
				Piston	Kit	mm	Size	Piston					YAMAHA
BR-250 Bravo, LT 1982-2000 Fan Cooled		246cc Single 70mm 2.755"	CI	LA-1170									
ET-300 1976-80		294cc Twin 56mm 2.204"	CI	FL-1144								83464A (MAG & PTO) 1979-80	
Inviter 300 1986-90 Liquid Cooled		293cc Single 73mm 2.874"	CS	FL-1155									
340 SRX Liquid Cooled		337cc Twin 60mm 2.362"	AC	FL-1075									
ET-340 1976-88 Enticer 340 1978-87		338cc Twin 60mm 2.362"	CI	FL-1167							C4000	83464A (MAG Only) ET-340 1978-88	
340 Ovation 1989-99 Fan Cooled		337cc Twin 60mm 2.362"	CI	FL-1167							C4001 1989-95		
ET-400, ET-410, Enticer LTR 1989-95 (#85T) Fan Cooled		408cc Twin 66mm 2.598"	CS	FL-1175								02255	83464A (MAG Only)
433 SB Reed Valve		433cc Twin 68mm 2.677"	CS	FL-1076									
433 XB Piston Port		433cc Twin 68mm 2.677"	CS	FL-1077									
433 XA, GPA Piston Port		433cc Twin 68mm 2.677"	CS	FL-1078									
433 XP, GPX		433cc Twin 68mm 2.677"	AC	FL-1141									
440 SRX 1977-80 Liquid Cooled		439cc Twin 68.5mm 2.697"	AC	FL-1097	2282M06850 (1978-80) 2282M06900 2282M06950		68.50 Std. 69.00 .020 69.50 .040						
440 SRX 1981 Liquid Cooled		437cc Twin 66mm 2.598"	AC	FL-1121									
Exciter 440 1975-81		433cc Twin 68mm 2.677"	CS	FL-1157	2284M06800 2284M06850 2284M06900 2284M06950		68.00 Std. 68.50 .020 69.00 .040 69.50 .060				C4002 1978-81		
440 SS 1979-83 Fan Cooled		437cc Twin 66mm 2.598"	CI	FL-1131	2309M06600 2309M06625 2309M06650 2309M06700 2309M06750	SK1127 SK1128 SK1129 SK1130	66.00 Std. 66.25 .010 66.50 .020 67.00 .040 67.50 .060				C4004		
Phazer PZ-480, VT-480 1984-98 Venture 1991-98 Mountain Lite 1997-99 Fan Cooled (#8VO)		485cc Twin 72mm 2.835"	CS	FL-1156	2310M07200 2310M07225 2310M07250 2310M07300 2310M07350	SK1035 SK1036 SK1037 SK1052	72.00 Std. 72.25 .010 72.50 .020 73.00 .040 73.50 .060				C4005	02505	
Phazer 500 1999-01 Phazer 500 Deluxe 2001 Venture XL 1999-2000 Mountain Lite 2000-01 Fan Cooled		485cc Twin 72mm 2.835"	CS	FL-1259	2310M07200 2310M07225 2310M07250 2310M07300 2310M07350	SK1298 SK1299 SK1290 SK1291	72.00 Std. 72.25 .010 72.50 .020 73.00 .040 73.50 .060				C4032		
V-Max 500 1994-96 Liquid Cooled		493cc Twin 68mm 2.677"	AC	FL-1197	2356M06800	SK1163	68.00 Std.	7024DA		1197K	C4012	02531 (PTO) 02532 (MAG)	
V-Max 500, XT, XTC, SX, Deluxe 1997-01 Venture 500 1997-01 SX500R 2001 Liquid Cooled (#8CJ)		494cc Twin 68mm 2.677"	AC	FL-1228						1228K			
Big Bore to 600cc		598cc Twin 74.8mm 2.945"	AC	FL-1228B									

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Model	YAMAHA	cc/ Cyl. I.D.	★	SLEEVE	WISECO		Wossner		CYLINDER REBUILD KIT Sleeve • Piston • Gasket	COMETIC Gasket	YAMAHA Continued				
					Piston	Kit	mm	Size			Piston				
530 SRV 1980-84 SR-5, XL-5, XL-V 1980-89 SRV-540 1988-97	Fan Cooled	535cc Twin 73mm 2.874"	CS	FL-1132	2305M07300 2305M07325 2305M07350 2305M07400 2305M07450	SK1044 SK1045 SK1046 SK1047	73.00 73.25 73.50 74.00 74.50	Std. .010 .020 .040 .060			C4006				
540 V-Max 1983-90	Liquid Cooled	535cc Twin 73mm 2.874"	AC	FL-1133	2304M07300 2304M07350 2304M07400 2304M07450		73.00 73.50 74.00 74.50	Std. .020 .040 .060							
VK-540 1988-05	Fan Cooled (#83R)	535cc Twin 73mm 2.874"	CI	FL-1237	2305M07300 2305M07325 2305M07350 2305M07400 2305M07450	SK1044 SK1045 SK1046 SK1047	73.00 73.25 73.50 74.00 74.50	Std. .010 .020 .040 .060			C4006				
Exciter 569 1987-91	Liquid Cooled (#82M)	569cc Twin 73mm 2.874"	CS	FL-1158	2335M07300 2335M07350 2335M07400 2335M07450	SK1094 SK1095 SK1096 SK1097	73.00 73.50 74.00 74.50	Std. .020 .040 .060			C4008	02531			
Exciter II 1991-93	Liquid Cooled (#88R)	569cc Twin 73mm 2.874"	AC	FL-1179	2335M07300 2335M07350 2335M07400 2335M07450	SK1094 SK1095 SK1096 SK1097	73.00 73.50 74.00 74.50	Std. .020 .040 .060			C4008	02531			
Exciter 570 SX 1993	Liquid Cooled (#8AY)	569cc Twin 73mm 2.874"	AC	FL-1196	2335M07300 2335M07350 2335M07400 2335M07450	SK1094 SK1095 SK1096 SK1097	73.00 73.50 74.00 74.50	Std. .020 .040 .060			C4008	02531			
V-Max 600 1994-96	Liquid Cooled (#8CA)	598cc Twin 74.8mm 2.945"	AC	FL-1198	2388M07480 2388M07530	SK1257 SK1258	74.80 75.30	Std. .020	7025DA	1198K	C4028	02531 (PTO) 02532 (MAG)			
V-Max 600 1999 V-Max 600 SX, XT, XTC Deluxe 1997-98 Venture 600 1997-98 Mountain Max 600 1997-99	Liquid Cooled (#8CR)	598cc Twin 74.8mm 2.945"	AC	FL-1227						1227K					
SRX-600 1998-99	Liquid Cooled Variable Exhaust	598cc Triple 64mm 2.519"	AC	FL-1238							C4029				
V-Max 600 SX 1999 V-Max 600 Deluxe 1999-01 V-Max 600 ER 2002-03 Venture 600 1999-06 Mountain Max 600, SX 600R 2000-03 SX Venom 2004-06	Liquid Cooled	593cc Triple 65mm 2.559"	AC	FL-1258	2440M06500	SK1332	65.00	Std.			C4035				
V-Max 700, XT, XTC, SX V-Max Deluxe 1997-01 V-Max 700 ER 2002 Mountain Max 700 1997-04 Venture 700 1998-03, SX 700R 2000-01	Liquid Cooled (#8CH)	698cc Triple 70.5mm 2.776"	AC	FL-1226	2385M07050	SK1251	70.50	Std.	7026DA	1226K	C4025				
Big Bore to 748cc		748cc Triple 73mm 2.874"	AC	FL-1226B	9385P7290	SK1252	73.00	.098			C4026				
SRX-700 1998-02	Liquid Cooled Variable Exhaust (#8DN)	696cc Triple 69mm 2.716"	AC	FL-1239	2397M06900	SK1270	69.00	Std.	7027DA		C4030				
SX Viper 700 2002-05 Venture 700 2004	Liquid Cooled Variable Exhaust (#8EK)	696cc Triple 69mm 2.716"	AC	FL-1296	2397M06900	SK1270	69.00	Std.							

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				Piston	Kit	mm	Size	Piston					
V-Max 4 1992-94	Liquid Cooled (#89A)	743cc 4-Cylinder 63mm 2.480"	AC	FL-1183							C4010	02948 (Left) 02958 (Right)	
V-Max 800 1995-97	Liquid Cooled	791cc 4-Cylinder 65mm 2.559"	AC	FL-1210									
YAMAHA FOUR-STROKE				YAMAHA FOUR STROKE									
Genesis 80 FI Nytro 2006-07 Phazer 500 2007-12 Venture Lite 2007-09 VK Professional 2006-07	4-Stroke Liquid Cooled	499cc Twin 77mm 3.031"	AC	FL-1303	12.5:1 Compression 4988M07700	SK1389	77.00	Std.					
Genesis 120FI RS Vector 2005-09 RS Rage 2005-07 RS Vector Mountain 2005-07 RS Venture 2005-09 VK Pro 2006-09	4-Stroke Liquid Cooled	973cc Triple 79mm 3.110"	AC	FL-1290	12.5:1 Compression 4893M07900 4893M08200 9.5:1 Compression 4894M07900	SK1365 SK1366 SK1367	79.00 82.00 79.00	Std. .120 Std.					
Genesis 130FI FX Nytro 2008-12 RS Vector 2012 RS Venture 2012	4-Stroke Liquid Cooled	1049cc Triple 82mm 3.228"	AC	FL-1304									
RX-1 2003-05 Straight Sleeve	4-Stroke Liquid Cooled	998cc 4-Cylinder 74mm 2.913"	AC	YA-5501	4707M07400 4743M07500	SK1326 SK1327	74.00 75.00	Std. .040			W6112		
<i>Big Bore to 1080cc</i>		1080cc 4-Cylinder 77mm 3.031"	AC	YA-5501E (End Sleeves, 2 required) YA-5501C (Center Sleeves, 2 required)									
Genesis 150FI APEX 2006-12 ATTAK 2006-07	4-Stroke Liquid Cooled	998cc 4-Cylinder 74mm 2.913"	AC	YA-5501									



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