

LA-SLEEVE



PISTONS • RODS • CLUTCH KITS

Manufacturers of Cylinder Sleeves Since 1945
12051 Rivera Road, Santa Fe Springs, CA 90670
Phone 562-945-7578 FAX 562-698-7029

Piston Clearances

PRO-X PISTONS		Personal Watercraft Applications Piston-to-Wall Clearances
Piston Size	Recommended Clearance <small>(size in thousandths)</small>	
68 to 70mm	.003" to .0035"	
75 to 78mm	.0038" to .0043"	
80 to 82mm	.004" to .0045"	

PRO-X PISTONS		Motorcycle – ATV Applications Piston-to-Wall Clearances
Piston Size	Recommended Clearance <small>(size in thousandths)</small>	
47 to 52mm	.0018" to .0023"	
54 to 57mm	.0023" to .0026"	
65 to 72mm	.0024" to .0028"	
89 to 91mm	.0032" to .0036"	

Wiseco PISTONS

Wiseco recommended piston to cylinder wall clearances for
Air Cooled and Water Cooled 2-Cycle Engines:

BORE SIZE	CLEARANCES
Under 52mm (2.047") -----	.0015" (.04mm)
52mm (2.047") to 60mm (2.362") -----	.002" (.05mm)
60mm (2.362") to 73mm (2.874") -----	.0025" (.06mm)
73mm (2.874") and up -----	.003" (.075mm)
Piston clearances are pre-set for all plated cylinder bores.	